

## **CHANGES MADE TO CQI-15 2<sup>ND</sup> EDITION, 2<sup>ND</sup> PRINTING**

The following corrections were made to the CQI-15 2<sup>nd</sup> edition, 2<sup>nd</sup> printing:

1. Job Audit Process Tables, Section 2 Control Plan
  - Weld Lot Containment – All weld validation testing shall be performed prior to shipping (Batch & Hold)

**Changed to –**

- Weld Lot Containment – All weld validation testing shall be performed prior to shipping components with critical (CC) welds (Batch & Hold).
2. Drawn Arc Job Audit tab, item 4.6
    - Control Limits – Control limits shall be utilized for controlling minimum load requirements

**Changed to –**

- Warning Limits – Warning limits shall be utilized for controlling the weld attributes. Warning limits to establish an alert prior to failure to meet specifications.
3. Resistance Welding Job Audit tab, items 7.3 and 7.5 are duplicates and will be combined into 7.3
    - 7.3 Part touching details, locating pins, fixture locators and tooling mating surfaces – All details checked for looseness, all non-pinned details torque checked and match marked.
    - 7.5 Part touching details, locating pins, fixture locators and tooling mating surfaces – All mating surfaces shall be free of expulsion and debris.

**Changed to –**

- 7.3 Part touching details, locating pins, fixture locators and tooling mating surfaces – All details checked for looseness, all non-pinned details torque checked and match marked. All mating surfaces shall be free of expulsion and debris.
- Item 7.5 will be deleted.

Note: For auditing/assessing purposes the CQI-15 2<sup>nd</sup> edition and the CQI-15 2<sup>nd</sup> edition, 2<sup>nd</sup> printing are considered equivalent.